

RBW1205G00132-3G-9
Job Sheet 175029

DART
AEROSPACE

Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada
Tel (613) 632-5200

Part No: RBW1205G00132-3G-9 Job Qty: 2
Part Name: Contents Placard
Part Weight: 0 lbs Status: Scheduled Priority: High
Job Created: 3/26/18 Job Tracking No:
Due Date: 5/7/18 Created By: Logan David
Type: SOLD Description:
Note: DWG RBW1205G00132-3G-9 Rev 9 IPP Rev A 18.02.13 New issue DP Verify DD
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	7 Ea	5/7/18	5/7/18	0.00	0.00	Start Up Small Fab-3		MCC
110	Small Fab	7 pcs	5/7/18	5/7/18	0.00	2.85	Small Fab-4		MCC
120	QC	7 pcs	5/7/18	5/7/18	0.00	0.00	QC5		GA098 18-06-04
130	Packaging	7 pcs	5/7/18	5/7/18	0.00	0.00	Packaging3-1		
140	QC21-SA	7 Ea	5/7/18	5/7/18	0.00	0.00	QC21		

Part Op 110 - 1-Engrave placard using Laser engraver as per DWG. Sheet 2. ***NOTE*** Use PDF
Descriptions: 120 - QC5- Inspect part completeness to step on W/O
130 - Identify as per dwg & Stock Location:
140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
LM922402	Plastic, Black & White	1.5400 sf (.22 ea)	90-Start up Operation	5068691

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	LM922402	2	20	0

Part Specifications

Specifications could not be found.

Plex 5/31/18 10:42 AM dart.logan.david



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Container No: S077570



Part: RBW1205G00132-3G-9

Job No: 175029

Serial No/Batch: S077570

Revision: 9

Inspector:

Exp Date: 06/04/2018

Instructions:

Date: 06/04/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
8		-9 CORRECTED ITEM -3 T/N WAS RBW109-351-08-115 IS RBW109-3501-08-115.	10/15/2013	CFS	RW
9	17-0122	-9 DELETED DIMS ARIAL SIZE 1/8, ARIAL SIZE 3/16. CHD DIM WAS (.06) IS .06. CHD TOLERANCES WAS ±.005 IS ±.010, WAS ±.01 IS ±.03. ADDED ITEM 8 TUBING TO PLACARD.	6/19/2017	DPD	JAG

4X R.13

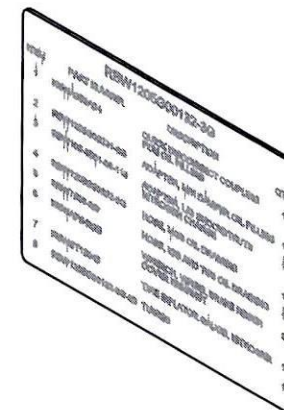
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WHITE LINES & LETTERS

RBW1205G00132-3G				
ITEM	PART NUMBER	DESCRIPTION	QTY.	
1	RBWA353A04	QUICK DISCONNECT COUPLING PCM OIL FILLING	1	
2	RBW1205G00231-3G	ADAPTER, M/R DAMPER OIL FILLING	1	
3	RBW109-3501-08-115	ADAPTER, L/G SHOCKSTRUTS NITROGEN CHARGE	1	
4	RBW1205G00332-3G	HOSE, MGB OIL DRAINING	1	
5	RBW7839-2G	HOSE, IGB AND TGB OIL DRAINING	1	
6	RBWAFS462B	WRENCH, WHEEL BRAKE RESER COVER REM/INST	2	
7	RBWST13046	TIRE INFLATOR GAUGE, NITROGEN	1	
8	RBW1205G00132-3G-25	TUBING	1	

5.00

6.25

.06



(9)
CONTENTS PLACARD

DART AEROSPACE	
TITLE HELICOPTER SERVICING KIT	
DWG NO. RBW1205G00132-3G-9	REV 9
MATERIAL PLASTIC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT TREAT	.XXX ± .010 FRACTIONS ± 1/8
FINISH	.XX ± .03 ANGLES ± 1°
SPEC	.X ± .1 SURFACES = 125/✓
DRAWN BY: SMITH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: RJC 07/10/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: AA 07/14/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: JL 07/19/2017	USED ON MODEL
APPROVED: JAG 07/20/2017	AGUSTA AW139
SCALE 1:2	DATE 10/14/2013
SHEET 2 OF 5	